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Characterization of Chemisorbed Species and Active Adsorption Sites in Mg-Al Mixed Metal Oxides for High Temperature CO₂ Capture

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Abstract

Mg-Al mixed metal oxides (MMOs), derived from the decomposition of layered double hydroxides (LDHs), have been purposed as adsorbents for CO₂ capture of industrial plant emissions. To aid in the design and optimization of these materials for CO₂ capture at 200 °C, we have used the combination of solid state nuclear magnetic resonance (ssNMR) and density functional theory (DFT) to characterize the CO₂ gas sorption products and determine the various sorption sites in the Mg-Al MMOs. Comparison of DFT cluster calculations with observed ¹³C chemical shifts of chemisorbed products indicates that mono and bi-dentate carbonate are formed at those Mg-O sites with adjacent Al substitution. Quantitative ¹³C NMR shows an increase in the relative amount of strongly basic sites, where the monodentate carbonate product is formed, with increasing Al/Mg mole ratio in the MMOs. This detailed understanding of the various basic Mg-O sites presented in MMOs, and the formation of the carbonate, bidentate carbonate and bicarbonate chemisorbed species yields new insight into the mechanism of CO₂ adsorption at 200 °C which can further aid in the design and capture capacity optimization of the materials.

Introduction

Carbon dioxide capture, utilization, and storage (CCUS) are expected to play a key role in reducing the atmospheric CO_2 and mitigate global warming.^{1,2} The capture of CO_2 from industrial emissions is one of several approaches towards this end.³ Solid sorbents such as zeolites,⁴ metal-

organic frameworks (MOFs),^{5,6} covalent organic frameworks (COFs),⁷ mesoporous carbon,⁸ and metal oxides9 have all shown to be promising materials for CO2 capture. Among the solid CO2 sorbents, layered double hydroxides (LDHs)-derived mixed metal oxides (MMOs) have shown promising CO₂ capture performance at the 200-500 °C temperature range associated with industrial emissions such as iron and steel plants.¹⁰⁻¹³ LDHs derive their structure from the mineral brucite $Mg(OH)_2$ where partial isomorphous substitution of Mg^{2+} ions with higher valent cations (Al³⁺, Fe³⁺ Ga³⁺, etc.) leads to the positively-charged hydroxide layers. Charge-compensating anions, as well as water molecules, are incorporated in the interlayer galleries leading to the formation of the LDHs. LDHs are represented by the general formula $[M^{2+}_{1-x}M^{3+}_{x}(OH)_{2}]^{x+}(A^{-x/n})\cdot yH_{2}O$, where $M^{2+}=$ Mg, Co, Ni, Ca, Zn, M^{3+} = Al, Fe, Ga, A= anion (organic or inorganic ions), $0.15 \le x \le 0.33$ and $0.5 \le y \le 1.0^{14}$ Due to their physicochemical properties, LDHs and LDH-derived MMOs have proved to be useful materials in various industrial applications including catalysis and sorption.¹⁵⁻ ¹⁷ The substitution of Mg²⁺ with Al³⁺ also helps to prevent sintering of the MgO. In the recent past, LDH-derived MMOs have gained prominence as CO₂ capture sorbents due to their high theoretical capture capacity, tolerance to moisture and hydrogen sulfide (H₂S), ease of preparation/handling, economical cost, and their environmentally friendly nature.¹⁸⁻²² Interestingly, LDH-derived MMOs have shown unique CO₂ capture performance under both pre- and post-combustion conditions.²³ While the CO₂ capture properties are very promising, the performance of LDH-derived MMOs has yet to live up to the theoretical promise, with measured CO₂ capture capacities are typical in the range of 0.05-1.39 mmol/g.²¹ MMOs also have shown poor carbonation/regeneration cycling stability with capture capacities decreasing by 30-50% over 10-20 cycles; overcoming these challenges has been the focus of much ongoing research.^{21,24,25}

It is clear from this literature that a detailed atomistic understanding of the CO₂ capture process, including identification of the chemisorbed products, is needed to further drive the development of MMOs for increased capture capacity. Solid-state nuclear magnetic resonance (ssNMR) spectroscopy, and in particular the chemical resolution of magic-angle spinning (MAS), has proven to be a powerful and well established technique for discerning detailed molecular structure and elucidating the host-guest interactions in solid sorbent materials.²⁶⁻²⁹ For example, combining multinuclear ssNMR and density functional theory (DFT) chemical shift calculations have been shown to give detailed CO₂ chemisorbed mechanisms in MOFs and porous solid sorbent materials.30-32 Indeed, extensive NMR studies have been performed on the precursor LDH materials³³ in order to gain structural information such as cation and anion ordering. Yet few studies have focused on the actual MMOs, likely due to their amorphous nature and thus correspondingly broadened NMR linewidths vis-à-vis those in crystalline LDH parent materials. Exploiting multinuclear NMR techniques allows us to take advantage of the distance-dependent dipolar coupling between NMR active guest nuclei and nuclei in the host material; these data, combined with DFT calculations of isotropic chemical shifts, afford insights into the local bonding configurations of MMOs and their interaction with sorbed CO₂. In this work, we seek to establish the chemisorbed products formed as a result of the interaction between CO₂ and Mg-Al MMOs, and the effect of varying Al content on the chemisorbed products using an ex situ ¹³CO₂ dosing approach³⁰. A detailed adsorption mechanism including whether the chemisorbed products are formed at the Mg or Al sites in the MMOs is also presented.

Materials and Methods

Synthesis and Characterization

All the reagents, Mg(NO₃)₂·6H₂O, Al(NO₃)₃·9H₂O, Na₂CO₃, NaOH and nitric acid were purchased from Sigma Aldrich and used as received. Deionized water (18 M Ω cm resistivity, Millipore water purification system) was used for all syntheses. Mg-Al-CO₃ LDH with Al/Mg= 0.33, 0.25, 0.20, 0.15) was synthesized by employing the co-precipitation method to yield LDH materials with the formula $[Mg_xAl_{1-x}(OH)_2]$ (CO₃)_{x/2} ·yH₂O, S.I. Table 1 reports the actual synthesized formula of each LDH material determined from elemental analysis. In a typical experiment, 3 g of LDH was prepared by slow addition of an aqueous solution of $Mg(NO_3)_2 \cdot 6H_2O$ and Al(NO₃)₃·9H₂O into 500 mL aqueous solution of Na₂CO₃ (3 times excess the stoichiometric amount of carbonate). The reaction medium was maintained at pH 10 by adding 1N NaOH solution with the help of a Metrohm auto-titrator, 907 Titrando. The reaction mixture was stirred continuously using a magnetic stirrer with the temperature maintained at 70 °C. Once the addition of metal nitrates was complete, the resultant reaction mixture was aged in the mother liquor overnight. The resultant LDH was recovered by centrifugation followed by washing with 1500 mL of water. The product was dried overnight at 70 °C in an oven. The CO₂ capture studies were performed using a thermogravimetric analyzer (TA Instruments, Discovery series TGA 5500). For CO₂ capture studies, pristine LDHs were used instead of decomposed ones to avoid CO₂ contamination. Freshly prepared LDHs were loaded into a TGA pan and decomposed under inert atmosphere (using 100 mL/min N₂, 4 h, 400 °C, 10 °C/min). Once the decomposition was completed, the temperature was brought back to 200 °C (10 °C/min) and the gas atmosphere was switched to CO₂ (for 2 h) to test the uptake capacity of the resultant MMOs under a 90 % CO₂ atmosphere. For comparison, the CO₂ capture capacity of MgO derived from Mg(OH)₂ was carried out identical to the MMOs. To avoid the experimental errors while calculating the CO_2 capture capacities, a blank experiment was conducted by loading an empty pan and the obtained mass gain was subtracted with the actual mass gain for all the MMOs. The MMOs were synthesized by decomposing the LDHs at 400 °C using a muffle furnace (ramp rate = 10 °C/min, residence time = 4 h) under N₂. Mg(OH)₂ was also calcined under the same conditions to form MgO as a metal oxide reference. After decomposing/calcination the materials were stored in a glove box kept under Ar atmosphere. Complete characterization including ICP-MS, XRD, FTIR, and BET surface area determination of the LDHs and derived MMOs is provided in the supporting information (SI).

 Table 1. Elemental composition of the LDHs obtained by co-precipitation technique (ICP analysis).

Expected Al/Mg ratio	Experimental Al/Mg ratio	Approximate composition	
0.33	0.31	$[Mg_{0.69}Al_{0.31}(OH)_2] (CO_3)_{0.155} \cdot 0.53H_2O$	
0.25	0.23	$[Mg_{0.77}Al_{0.23}(OH)_2] (CO_3)_{0.115} \cdot 0.65H_2O$	
0.20	0.18	$[Mg_{0.82}Al_{0.18}(OH)_2] (CO_3)_{0.09} \cdot 0.73H_2O$	
0.15	0.18	$[Mg_{0.82}Al_{0.18}(OH)_2] (CO_3)_{0.09} \cdot 0.73H_2O$	

NMR Characterization

Prior to CO_2 gas dosing, the samples were packed inside the glove box in a 4 mm or 3.2 mm zirconia rotor, then the uncapped rotor was placed into a specialized ex-situ gas dosing system³⁰ fitted with a tube furnace that allows for ¹³CO₂ dosing at 200 °C. Care was taken to ensure the calcined samples were not exposed to air, thus preventing the adsorption of atmospheric water

and/or CO₂. The uncapped rotors were evacuated for 30 min prior to gas dosing. While held at a constant temperature of 200 °C, the samples were dosed with 1 bar of ¹³CO₂ gas (Sigma-Aldrich Carbon-¹³C dioxide < 3 atom % ¹⁸O, 99.0 atom % ¹³C) and allowed to equilibrate for 1 hr. The rotor was then cooled to 120 °C and the Kel-F cap was quickly placed on the rotor without exposing the dosed material to atmosphere, and the sealed 4 mm rotor was inserted into a 11.74 T magnet (500 MHz ¹H Larmor frequency, Avance I Bruker spectrometer) with a Bruker dual channel CPMAS probe and. The TRAPDOR measurements were performed in a 16.4 T (700 MHz ¹H Larmor frequency, Bruker Avance I spectrometer) with a 3.2 mm Bruker triple channel ¹H/¹³C/¹⁵N probe. All NMR measurements were performed at room temperature with a MAS rate of 10 kHz. All spectral deconvolution, including quadrupolar and chemical shift parameters, were determined using the spectral fitting software Dmfit.³⁴

A rotor synchronized DEPTH³⁵ pulse sequence was employed to remove the background ¹H signal and quantitate the ¹H spectrum, with a radio field (rf) strength of 57 kHz, and a recycle delay of 2s, equivalent to 5T₁. Quantitative ¹³C measurements were performed using a single pulse with *rf* strength of 75 kHz and proton decoupling (50 kHz strength) during acquisition with a recycle delay of 600s, equivalent to 5T₁. The 1D ¹H-¹³C cross polarization (CP) spectra were measured with a contact time of 2 ms and a rf strength of 70 kHz ¹H and a ramp 30 to 50 kHz ¹³C rf field strength and a ¹H decoupling power of 80 kHz during detection. The 2D ¹H-¹³C heteronuclear correlation spectra were measured with a contact pulse of 200 µs to probe only the ¹H in spatial proximity to the chemisorbed ¹³CO₂ species. Frequency switched Lee-Goldberg decoupling was applied during the ¹H evolution period at 80 kHz *rf* strength.³⁶ Multiple quantum magic-angle spinning (MQMAS) ²⁷Al NMR measurements were also performed on the MMOs before and after

gas dosing. An *rf* strength of 180 kHz for the ²⁷Al measurements was used, the quantitative single pulse measurements using a small flip angle of 30 degrees to insure NMR signal intensity was not affected by differences in quadrupolar coupling frequencies of the ²⁷Al environments. The *z*-filtered MQMAS sequence was used with a selective 90 pulse of 30 kHz *rf* strength.³⁷ Adamantane was used as an external reference for both the ¹H and ¹³C chemical shifts and 0.1 M Al(NO₃)₃(aq) was used for the chemical shift and *rf* strength calibration of ²⁷Al. The TRAPDOR measurements were performed at a magnetic field strength of 16.4 T. Here the standard Hahn-echo sequence (90– τ – 180 – τ) was used to collect the rotor synchronized ¹H echo and during the first τ period continuous wave ²⁷Al irradiation was applied at a *rf* strength of 160 kHz. Each subsequent step τ was incremented by a multiple of the rotor period and the ¹H Hahn echo was recorded with and without ²⁷Al irradiation.

DFT Simulation Parameters

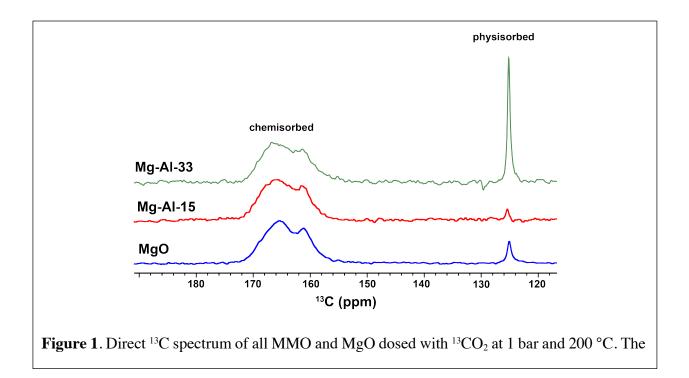
Density Functional Theory (DFT) calculations of isotropic chemical shifts were conducted to get insights into the local bonding configurations of MMOs and their interaction with sorbed CO₂. The starting structure for the simulation of the MMO cluster was a cubic MgO cluster as described in literature.³⁸ The B3LYP hybrid functional with the double-valence double-zeta polarized basis set 6-31++G** was chosen as the hybrid functional and basis set as it has been shown to be suitable for qualitative trends in MMO cluster calculations.^{39,40} Simulations were orchestrated using the AiiDA workflow manager⁴¹ and the DFT calculations were performed using Gaussian 16;⁴² for convergence the YQC algorithm was used. NMR shifts were calculated using the gauge independent atomic orbital (GIAO) formalism.⁴³ The dimer trimethylaluminum was used as a

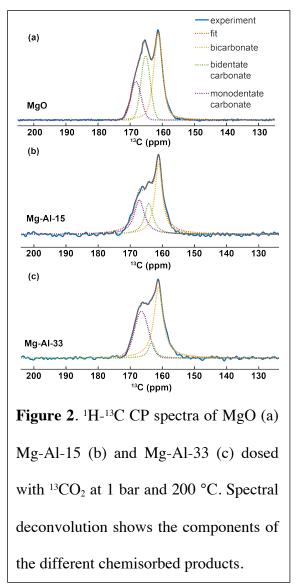
reference for determining the chemical shift from the chemical shielding calculations. Chemical shifts are reported at $\delta_{iso} = \sigma_{ref} - \sigma_{iso}$.

Results and Discussion

Chemisorption Mechanism

The direct ¹³C NMR spectra of the ¹³CO₂ - dosed MMOs and MgO (Figure 1) presents two distinct regions of observed ¹³C chemical shifts. The peak at 125.1 ppm is assigned to physisorbed CO₂ as it agrees well with previously reported chemical shifts of physiosorbed CO₂ in similar LDH and crystalline MgO materials.^{44,45} The peaks in the region 160-170 ppm are assigned to chemisorbed carbonate and bicarbonate species by comparison to known shifts of such compounds.^{46–48}





Analysis of the integral in the quantitative ${}^{13}C$ spectra shows the chemisorbed CO_2 NMR comprises between 80-93% of the CO₂ adsorbed in the MMOs. The ¹H-¹³C CP spectra for ¹³CO₂ dosed MMOs with Al content of Al/Mg = 0.15 and 0.33denoted Mg-Al-15 and Mg-Al-33 respectively, and decomposed MgO are shown in Figure 2. The CPMAS spectrum measures the ¹³C signal of those species that are strongly dipolar coupled to ¹H spins in the MMOs framework and reveals only the chemisorbed species since the physisorbed CO_2 exhibits negligible ¹H dipolar coupling. In the 1D ¹³C CPMAS spectra of all the dosed materials three chemisorbed species can be identified through a spectral decomposition. The first peak is observed at 161 ppm for both Mg-Al-15 and Mg-Al-33, and

2D ¹H-¹³C HETCOR spectra (Figure 3) show a strong correlation of this peak to the bicarbonate proton at ¹H (~5.5 ppm). The bicarbonate ¹³C and ¹H chemical shifts observed herein match the literature values of bicarbonate species in other MgO crystalline structures.^{46,48} To confirm that this bicarbonate species were formed via chemisorption of CO₂ and not a residual product formed from incomplete decomposition of the LDH starting material, S.I.1 shows the ¹H quantitative NMR spectra before and after ¹³CO₂ adsorption. The clear formation of bicarbonate proton can be seen after the CO₂ adsorption at 5.5 ppm. IR measurements performed before and after calcination of the LDH material, (S.I. 2 & 5) also confirmed the complete removal of the carbonate anion from the LDH upon calcination.

The other two spectroscopically resolved ¹³C species are carbonate/MMOs species appearing at ¹³C chemical shifts of 167.2 and 165.1 ppm in Mg-Al-15, and 166.5 and 163.3 ppm for Mg-Al-33. We assigned the higher ppm shifted carbonate species (167.2, 166.5 ppm) to monodentate carbonate and lower shifted carbonate peaks (165.1, 163.3 ppm) to bidentate carbonate based upon previous IR and NMR characterization^{9,48} of heat-treated MgO where the presence of multiple carbonate species formed upon CO₂ dosing at elevated temperatures were assigned to both mono-and bidentate carbonate species. In those studies, the reported ¹³C chemical shift for mono- and bidentate carbonate in MgO are 168 and 164 ppm, respectively, and agree well those reported herein.

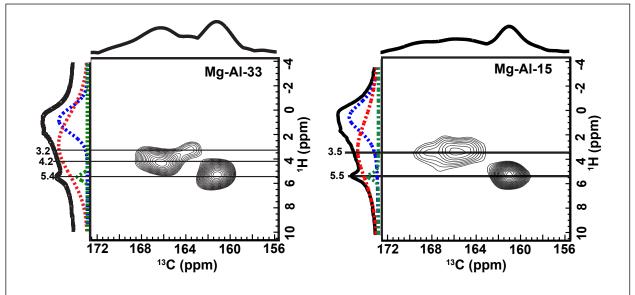


Figure 3. ¹H-¹³C 2D HETCOR spectra of Mg-Al-33 (a) Mg-Al-15 (b) spectra using a mixing time of 200 us, and spin rate of 10 kHz.

The 2D HETCOR spectra for Mg-Al-15 shows both carbonate peaks correlate with a ¹H NMR peak centered at ~3.5 ppm; this agrees well with the peak at 3.4 ppm in the ¹H quantitative spectra (as seen in the projection of the ¹H dimension in Figure 3). We attribute this broad correlation of the two carbonate species to the protons of mixed metal hydroxide MgAlOH. Studies of hydroxyl groups in Mg-Al LDHs with varying Al/Mg ratio from 0.19-0.33 showed the ¹H hydroxide group associated with the Al-Mg cluster ranged between 2.9 - 4 ppm,⁴⁹ in good agreement with the broad proton resonance observed in the 2D HETCOR of the MMOs presented here and quantitative ¹H spectra centered at 3.5 ppm.

The Mg-Al-33 is carbonate species are correlated with broad proton resonances at 3.2 and 4.2 ppm; the latter increased proton shift is associated with the increased acidity of the mixed metal hydroxide group with increasing amounts of ²⁷Al in the material, as has been observed in the parent LDH material.⁵⁰ An additional peak is observed in the ¹H quantitative spectra for both Mg-Al-15 and Mg-Al-33 that is attributed to the hydroxyl group associated with the MgOH observed at a range of 0.9-0 ppm.^{49–51} No correlation of the carbonated species was observed with these MgOH hydroxyl groups in the dosed MMOs. Thus, a combination of 1D and 2D ¹H-¹³C NMR study of MMOs dosed with CO₂ at elevated temperatures leads us to the conclusion that there exist multiple chemisorbed products in the material; monodentate and bidentate carbonate, and bicarbonate. The 2D HETCOR spectrum of MMOs shows both mono- and bidentate carbonate species are correlated to the mixed metal hydroxide, MgAlOH, likely due to an electrostatic interaction between the Al substitution site and the carbonate. The HETCOR establishes a proximity between the mono- and bidentate carbonate species and the Al substitution site. The exact role of the MgAlOH protons in the material on the carbonate formation are beyond the scope of this study.

Quantum chemical mechanistic implications

We turn to quantum chemical calculations to further assess the formation of the carbonate and bicarbonate in the mixed metal oxides. Literature studies have proposed multiple CO₂ adsorption sites in the LDHs and the derived MMOs materials.9,44,49 From these studies multiple mechanisms have been proposed for the formation of the CO₂ adsorption sites, such as the decomposition of the active Mg-O species wherein Al³⁺ substitutes for Mg²⁺ in the MgO lattice leading to a coordinately unsaturated adjacent oxygen atom that in turn becomes the basic sites for CO_2 chemisorption. Another proposed mechanism proposes diffusion of Al out of the octahedral MgO layers leaving a vacancy site where the Mg-O active species is formed. We test these hypotheses by considering DFT calculated ¹³C chemical shifts of the chemisorbed CO_2 species adjacent to an Al³⁺ substitution site in the MMOs. Creating a reliable DFT model can

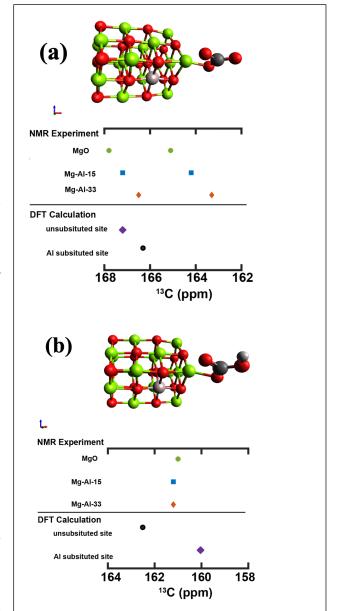


Figure 4. Comparison of experimentally measured and DFT calculated ¹³C chemical shifts for the cubic MgO structure with and without adjacent Al substitution for carbonate (a) and bicarbonate (b). Mg (green), O (red), Al (light brown), C (dark grey), H (light grey).

be difficult, however, due to the complex atomic structure of the MMOs. Here we take the approach used previously^{52,39} where cluster models are imagined to examine specific sites in the MMOs material. The model system used for the simulations is based upon the cubic MgO structure.³⁸ Thus these simulations are not to propose an exact structure for the MMO system, but rather to mimic the effect of site-specific substitution of Mg²⁺ with Al³⁺ on the ¹³C chemical shifts of the chemisorbed species. Here we seek to discern which chemisorbed species are adjacent to an Al sites by taking a corner Mg site in a MgO cubic cluster and substituting it with an Al atom as shown in Figure 4 (a,b). The ¹³C chemical shift of either carbonate and bicarbonate species at the Mg corner site was then calculated with and without this Al substitution.

A comparison of the DFT and experimental NMR ¹³C chemical shifts of the *carbonate* species is shown in Figure 4(a). The experimental ¹³C NMR isotropic chemical shift of the carbonate species decreases 1-2 ppm with increasing Al content: from 168 ppm in the decomposed MgO to 167.7 ppm in Mg-Al-15, to 166.5 ppm in Mg-Al-33 for the monodentate carbonate species; from 165.1 ppm to 163.3 ppm for the bidentate carbonate species. The experimentally observed change in isotropic shifts of 2 ppm with increasing Al content agrees well with DFT-calculated shifts of 167.2 ppm in the unsubstituted MgO cluster and 166.5 ppm with the Al substitution. This change in ¹³C isotropic chemical shift with the Al substitution further demonstrates that both the mono-and bidentate carbonate species are more favorably formed at a Mg-O site with an adjacent Al substitution, as opposed to isolated Mg-O sites.

For the *bicarbonate* species the same analysis was performed, shown in Figure 4(b), where DFT calculations of the ¹³C isotropic chemicals shift of bicarbonate in Mg-O are shown with and without

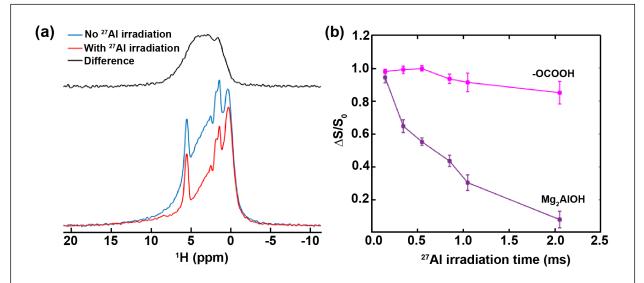
an adjacent Al substitution. In contrast to the carbonate signal, increasing Al content does not show a significant change in the experimentally determined bicarbonate chemical shift (~ 161 ppm for all experimentally measured shifts). The DFT calculated chemical shifts for the unsubstituted and Al substituted bicarbonate species, however, shows a shift from 160.0 to 162.5 ppm, respectively. The unchanged experimentally determined bicarbonate ¹³C chemical shift, regardless of Al content in the material, further supports our hypothesis that the bicarbonate species are formed from basic Mg₃OH sites and are not dependent on the Al substitution.

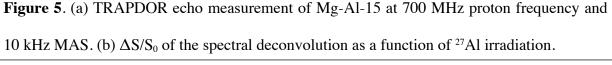
Table 2. DFT calculated ¹³C chemical shifts (in ppm) for cubic Mg₁₄Al₄O₁₈, Mg₁₇AlO₁₈, and MgO.

	Cubic Mg ₁₄ A ₁₄ O ₁₈	Cubic MgO w/Al substitution $Mg_{17}AlO_{18}$	Cubic MgO Mg ₁₈ O ₁₈
bicarbonate	160.5	162.5	160.0
carbonate	168.8	166.3	167.2

While the model system does estimate the effect of a single site Al substitution on carbon chemical shifts, this cluster is not representative of the actual Mg/Al ratios the MMO systems use here. We addressed this by randomly sampling carbonate and bicarbonate locations at 50 different Al positions in the cubical $Mg_{14}Al_4O_{18}$ system. The geometry was optimized and the resulting lowest energy configuration was used for the chemical shift calculation (Table 2). In structures with higher Al content the carbonate species were located at oxygen atoms between two Mg with a large distortion in the cubic structure of the MMO. The large distortion in the cubic metal oxide structure with increasing Al content likely leads to the difference in chemical shift between the DFT ¹³C chemical shift calculations and those determined experimentally.

This hypothesis is further supported by consideration of the spatial proximity of Al to the bicarbonate moiety via ¹H-²⁷Al TRAPDOR, a methodology whereby rotationally-refocused echoes of the ¹H spins during the MAS rotor period are interlaced with ²⁷Al excitation. During the first evolution period continuous wave irradiation is applied to the ²⁷Al spins leading to a reintroduction of the dipolar interaction between proximate ¹H-²⁷Al pairs, causing a dephasing or reduced intensity of the ¹H species coupled the ²⁷Al spin.^{50,53} Figure 5 shows the refocused ¹H echoes with and without ²⁷Al irradiation and the difference between the two spectra. Here normalization of the refocused echoes with and without irradiation considers signal reduction due to T₂, and error bars for each irradiation period were calculated from the signal-to-noise ratio of each echo spectrum. The difference spectra show a broad peak centered at 3.1 ppm attributed to the mixed metal





hydroxyl groups, establishing the spatial correlation of these protons with aluminum ions. Importantly, the bicarbonate proton at 5.5 ppm is not affected by ²⁷Al irradiation. Figure 5(b) shows a plot of the Δ S/S₀ of the bicarbonate ¹H and mixed metal hydroxide showing that the bicarbonate proton remains largely undisturbed by ²⁷Al irradiation. DFT simulations of bicarbonate species formed at MgO sites with an adjacent Al yield an approximate ¹H-²⁷Al distance of 6.8 Å, revealing that if the bicarbonate is formed at a Mg₂AlOH site the bicarbonate peak should exhibit a TRAPDOR dephasing effect. From the combination of ¹³C chemical shift calculations for Mg-O carbonate with and without an adjacent Al site, in combination with the heteronuclear correlation data from TRAPDOR, we conclude that both the mono- and bidentate carbonate species preferentially form at Mg-O sites with adjacent Al substitution. In contrast, the bicarbonate species are preferentially formed at Mg-OH sites in the material without Al substitution, likely at basic Mg₃OH sites in the MMO material.

*The role of Al content on the CO*² *capture capacity*

The CO₂ capture capacities of the MMOs were tested via gravimetric methods as detailed in the experimental section above and are given in the Figure 6. The observed capture capacities were in the range of 0.45 to 0.82 mmol/g, where the 0.25 Al/Mg sample shows the highest CO₂ capture capacity of 0.82 mmol/g. These observations are in line with the literature reported values for the LDH derived MMOs.^{54,55} For comparison we also report the Mg(OH)₂ derived MgO CO₂ capture capacity of 1.36 mmol/g. While the initial capture capacity of the MgO is larger than the Al-Mg MMOs, it has been reported in the literature that the capture capacity drops off rapidly with increasing number of cycles in the MgO material when compared with Al-Mg MMOs.⁵⁶

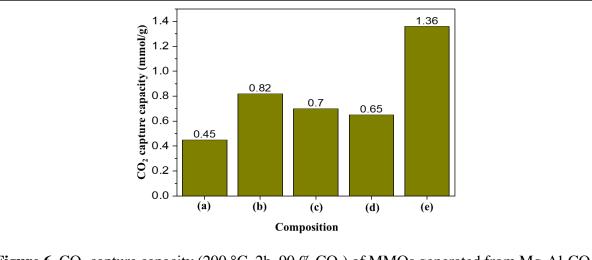
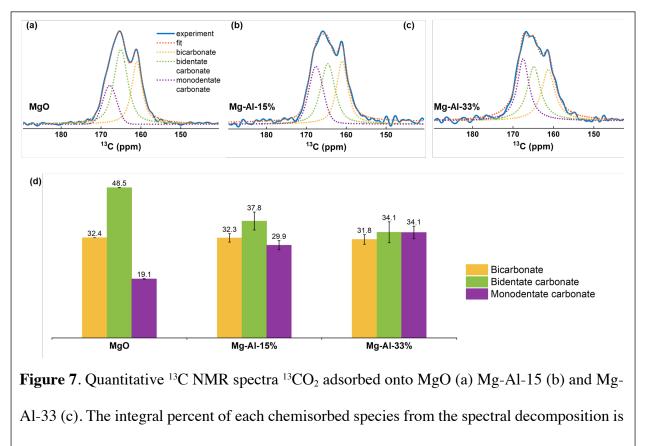


Figure 6. CO₂ capture capacity (200 °C, 2h, 90 % CO₂) of MMOs generated from Mg-Al-CO₃ LDHs prepared by co-precipitation at pH 10 with varied Al/Mg (a) 0.33, (b) 0.25, (c) 0.20, (d) 0.15. (e) is Mg(OH)₂

To further address the role of Al we quantitate the distribution of chemisorbed products formed after high temperature CO₂ adsorption. We therefore analyzed the direct quantitative ¹³C NMR spectra of CO₂ sorbed onto decomposed MgO, Mg-Al-15 and Mg-Al-33. These quantitative ¹³C spectra were fit using Dmfit software with a mixture of Gaussian and Lorentzian line shapes, and the results of the spectra decompositions are summarized in Figure 7. The different carbonate and bicarbonate species form at a diverse range of basic sites in the MgO material with the bicarbonate formed at weekly basic MgOH sites, bidentate carbonate formed at medium basic sites, and strongly basic sites forming monodentate carbonate.⁴⁸ The dominate chemisorbed product formed with ¹³CO₂ dosing at 200 °C onto MgO is bidentate carbonate (49% of the NMR signal intensity), 19% for the monodentate carbonate, and 32% associated with bicarbonate formation. This agrees with previous work showing moderately basic sites are the predominate CO₂ adsorption sites in MgO, which forms the bidentate carbonate chemisorbed product.⁴⁸



shown in (d).

The Mg-Al-15 MMO structure exhibits a 38% reduction in the bidentate carbonate component, while the monodentate carbonate signal increased to make up 28%, with the bicarbonate species making up 34% of the chemisorbed product in the ¹³C quantitative spectrum. As the Al content is increased further in the Mg-Al-33 MMOs, the bidentate carbonate is further reduced to 34%, and the monodentate carbonate signal again increases to 34%, while the bicarbonate signal is also reduced to 32% of the total ¹³C chemisorbed product. We find a general trend of increasing relative monodentate carbonate signal with increasing Al content in these MMOs, consistent with the hypothesis that Al substitution creates strongly basic sites leading to a more favorable formation association of the monodentate carbonate species with these sites. In addition, this increase in formation of strong basic Mg-O sites with increasing Al content appears to be also associated with

a reduction with moderately basic sites in the material, as evidenced by the decrease in relative amount of bidentate carbonate sites with increasing Al content. The bicarbonate species are formed at the weak basic Mg-OH sites in the material, likely due to the calcination method causing partial dihydroxylation and removal of surface bound water, and thus shows only slight variation in relative amount with Al content. With this context, we can examine the trend shown in figure 6 where increasing Al from 0.15 to 0.25 mole shows a general trend in increasing the CO_2 capture capacity. Thus one possibility for increasing capacity would be to increase the relative amount of strongly basic sites in the MMO material. Increasing the Al content further to 0.33 shows a decrease in the CO₂ capture capacity of the MMO even with a further increase in relative amount of strongly basic sites in the MMO. This could be due to a drop in the absolute amount of adsorption sites available in the material; in addition, an increase in the Al content causes a decrease in the surface area of the MMO material, as measured by BET adsorption (S.I. Table 1). Finally, we characterized the Al structure in the material directly through ²⁷Al MQMAS NMR as detailed in S.I.10&11 The resulting isotropic shifts and quadrupolar parameters agree well with previously reported values in the literature. 49,54,57,58

Conclusion

Analysis of solid-state ¹³C NMR spectra allows identification of mono- and bidentate carbonates and bicarbonates upon CO₂ adsorption onto Mg-Al MMOs. The comparison of DFT cluster calculations with changes in ¹³C chemical shift with changing increasing Al/Mg ratio supports the hypothesis that the mono- and bidentate carbonate species are formed at the Mg-Al mixed metal oxide sites, while the bicarbonate is formed at weakly basic Mg-OH sites. These calculations are confirmed via proton-aluminum double resonance measurements. Quantitative ¹³C NMR enumerates the ratios of chemisorbed species with increasing Al/Mg ratio and reveals that the relative amount of monodentate carbonate increases with increasing Al content, confirming the association of Al with strong basic sites in the MMOs. This detailed understanding of the various basic sites present in the MMO material, and the formation of different chemisorbed species, yields new insight into the mechanism of CO_2 adsorption. With this understanding of the CO_2 chemisorbed mechanism, as well as further studies on the optimal synthesis and decomposition methods, we anticipate that increasing basic site availability without sacrificing surface area and capacity will afford the full potential of MMOs for CO_2 capture applications.

ASSOCIATED CONTENT

Supporting Information

The Supporting Information is available free of charge.

ICP analysis, PXRD, FTIR, TGA of the synthesized Mg/Al LDHs, and PXRD, FTIR, N₂ adsorption isotherms of the MMOs generated from Mg-AlCO₃ LDHs; Quantitative ¹H NMR, ²⁷Al MQMAS before and after ¹³CO₂ adsorption in MMOs; and the calculated energies of DFT simulations

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